

Dumor!



Innovation! Quality! Value!



Dumor HD Punch 36cm model
with extractable tool illustrated

Dumor's **professional punches**

the worlds best value industrial punch

The newly developed dumor professional punches are designed for continuous use environment. The punches are very compact, taking up less than half the space of comparable models and are much more economical to buy. The Dumor punch features quick change tools with more than 8 different configurations, adjustable side guides and front stops. Individual tools can be extracted if you want to space the punching, with German quality tooling level. The Dumor universal b4 size closer is a breakthrough for people who need to do all kinds of wire and comb binding with a low cost device.



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Technical specifications

Model	Dumor 36cm HD Punch
Punching length	36 cm
Punching capacity	2,5 mm
Punching tools	Punching tools made of tool steel with sinusoidal progression to reduce the punching force Tools are individually de-pinnable Tool cassette can be changed in about 10 sec Tool quality as good as the top German brand Comb, double wire 2:1 or 3:1, spiral, half moon cut out for calendars, other tools available to special order.
Tool types	Heavy duty 1/2 hp motor with triple reduction gearbox Ultra heavy 15mm plate steel
Motor and gearbox	
Frame	
Weight	45 kg
Strokes per minute	Approx 50 / min, operator dependent

Adjustable front stops, adjustable side guide, foot pedal and start button.
Punch is delivered including the standard tool of your choice, additional punch tools are extra.

Optional:
Dumor Auto adjust closing device
Auto setting for wire width
Wire holder hooks for easy hanging of the punched sheets
Closes wire or comb
Closing length up to b4
All metal chassis and mechanism
Dumor HD Universal Closer: weight ca. 12 kg
Power for spiral motor 12V: 15 watts (220V transformer provided)
max book size: wire A3, comb A4

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Features

- The newly developed Dumor professional punches are designed for continuous use environment
- The punches are very compact, taking up less than half the space of comparable models and are much more economical to buy
- The Dumor punch features quick change tools with more than 8 different configurations
- Adjustable side guides and front stops
- Individual tools can be extracted if you want to space the punching

The closer will:

- Close double wire and has an automatic thickness adjustment dial to preset for the wire diameter and magnet to hold the wire in position
- There are wire hangers at the front to enable you to easily place the book segments into the wire loops
- Open and close combs of all available sizes
- Run in spiral wire to the punched pile using a powered electric motor
- Delivered with wire pilers to close off the ends of the spiral

All these functions are located in one easy to use ergonomically designed unit with a surprisingly low price!

Dumor HD Punch Patterns

Part Numbers	Double Wire	Hole Size	Pitch
DP21R		Round hole: \varnothing 6mm	(2 : 1) 12.7 mm
DP21		Rectangular: 4 x 5.5mm	(2 : 1) 12.7 mm
DP31		Rectangular: 4 x 4mm	(3 : 1) 8.47 mm
DP31M		Rectangular: 4 x 4mm With thumb cut for calendar	(3 : 1) 8.47 mm
DP31R		Round hole: \varnothing 4.5mm	(3 : 1) 8.47 mm
DP31MR		Round hole: \varnothing 4.5mm With thumb cut for calendar	(3 : 1) 8.47 mm
Plastic Coil			
DP41R		Round hole: \varnothing 4mm	(4 : 1) 6.35 mm
DP6R		Round hole: \varnothing 4mm	(6 mm)
DP51R		Round hole: \varnothing 3.6mm	(5 mm)
DP29V		Oval hole: 4 x 5mm	(6.29 mm)
DP6V		Oval hole: 4 x 5mm	(6 mm)
DP29R		Round hole: \varnothing 4.6mm	(6.29 mm)
Plastic Comb			
DP24		Rectangular: 8 x 3mm	(9/16")14.28mm
Ring Binder			
DP3R		Round hole: \varnothing 8 mm	(3 Hole) 108 mm
DP30R		Round hole: \varnothing 5.5 mm	(30 Hole) 9.5 mm

Closing Device

